



ProMarine
s u p p l i e s

Making an Epoxy-Resin Coated Tumbler

with Pro Marine Supplies

Materials

1. Steel Tumbler (any size)
2. Pro Marine Supplies Epoxy Resin
3. Paper/Plastic Cups
4. Spray Paint
5. Stirring Stick
6. (2) Utility Measuring Cups (sold at most hardware stores)
7. Hand Torch
8. Gloves
9. Rubbing Alcohol and Spray Bottle
10. Tape
11. Paper Towels
12. Sandpaper
13. Tumbler Turner ([BUY HERE](#))

Making the Tumbler

Step-By-Step Instructions

1. Clean off your Tumbler with alcohol and a paper towel and let air dry. Tape off the top and bottom edges.
2. Mount the Tumbler onto the Tumbler Turner.
3. Spray Paint the tumbler in any pattern you like and let dry overnight.

The Next Day

4. Put on your Gloves and mix 10 oz. (5 oz. part A, 5 oz. Part B) of Epoxy-Resin. Follow Pro Marine Supplies Mixing Instructions.
5. Use a gloved hand to spread the mixture evenly on the tumbler.
6. Let the epoxy harden and remove the tape (3-4 hours)
7. Allow the Epoxy Resin to finish curing (~48-72 hours in a clean, dust free environment at 75-80°F)
8. You now have a one-of-a-kind tumbler everyone will love!